

Material Lab

P.O Box: 114717, Dubai, United Arab Emirates

Tel.: +971 4 3405678

Fax: +971 4 3450677

Email: mld@eim.ae

Website: www.mlab.ae

# Test Reports on Physical, Chemical and Thermal Properties of Bronya Classic

Client

: Bronya

Address

P.O Box: 299195, SIT Tower, Silicon Oasis, Dubai, U.A.E.

Telephone

+971 4 336 3422

Fax

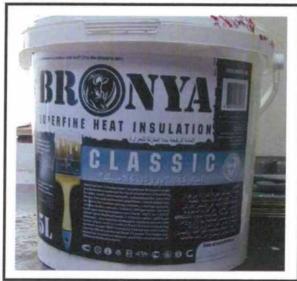
: +971 4 336 3422

Lab Project No.

P - 3004

Date

: 11-August-2015







#### Table of Contents:

1:	Intro	odu	cti	on
		~~~	~	~ 1 1

- 2: Detailed Test Reports
- 3: Summary of all Test Results
- 4: Technical Data Sheet
- 5: Accreditation Certificates
- 6: Calibration Certificates
- 7: Pictures









1: INTRODUCTION









#### Introduction:

Bronya appointed Material Lab for testing of physical, chemical and thermal properties of Bronya Classic. The following tests were conducted as requested by the client:

- 1. Checmical Resistance
- 2. Resistance to Water
- 3. Thermal Conductivity
- 4. Heat Transmission Reduction
- 5. Bond Strength on Metal Substrate
- 6. Pb Content
- 7. VOC Content

#### Instrumentation:

In order to conduct the above mentioned tests, the following calibrated instruments were used:

- ICP/OES
- Laser Com
- GC / FID
- Pull Off Tester
- Digital Data Logger
- Humidity Chamber
- Temperature Monitoring System
- Thermocouples







#### **Test Methods:**

Following standards were followed for conducting the tests requested by Bronya:

1.	Checmical Resistance	ASTM D543 - 95
2.	Resistance to Water	ASTM D543 - 95
3.	Thermal Conductivity	ASTM C518 - 10
4.	Heat Transmission Reduction	MLD-GMS
5.	Bond Strength on Metal Substrate	ASTM D4541-95
6.	Pb Content	ICP - OES











#### Technical Details (provided by the client):

Technical details of Bronya Classic are provided below:

"Liquid thermal insulation Bronya Classic is a universal basic composition suitable for various applications which has high and stable adhesion to metals and construction materials. Thermal insulation Bronya Classic is a temperature resistant, weather-protective, not vapour-resistant coat which contains rust inhibitors.

Extra-fine insulation Bronya Classic is highly effective for insulation of building sides, roofs, internal walls, window jambs, concrete floors, hot and cold water supply pipelines, steam pipelines, ducting for air conditioning systems, cooling systems, various vessels, tanks, trailers, refrigerators and etc. It is used to avoid condensing on cold water supply pipelines and to decrease heat loss in pursuance of Construction Norms and Regulations (SNiP) in heating systems. The product is suitable for use in temperatures from -60° to +200° C (up to +260 in peak short-term period). Product service life is up to 15 years."









2: DETAILED TEST REPORTS









2.1: CHEMICAL RESISTANCE TEST REPORT









#### REPORT ON CHEMICAL RESISTANCE TO SOLVENT OF PAINT INSULATION

Page: 6 of 8

25/07/2015

28/07/2015

Sender's Id: NP

Client Ref No.: Q/SZ/946-B/15

Sampling Date: 25/07/2015

Sampled by: Client

Source of Sample: Client

Date test completed: 10/08/2015

Report Date: 11/08/2015

Date sample received :

Date test started :

Client

: BRONYA

Address

: P.O.Box Dubai, U.A.E

Contractor

: NP

Consultant

Report No

: NP

Project Name

: NP

Sample Name Sample Size (kg)

: 5

: Bronya Classic

: 434720 SN 2/3

: 0.6 mm ( 2 layer coat)

: P-3004 : 15-434720/6

Lab Project No Lab Sample No Tested by

: JD

Specimen Size

Room testing temp.

Relative humidity Immersion Period

: 25 °C : 55% : 10 days

Test Data:-

Time of Salicant	Visual Observation				
Type of Solvent	Before Immersion	After Immersion			
Distilled Water	white color smooth thin film specimen	No changes has been observed			
Alkali solvent (5% NaOH)	white color smooth thin film specimen	No changes has been observed			

Test Method

ASTM D 543-95 Practice A-Immersion Test

Method variation Remarks

None

None

Authorized Signatory





Result relates only to the item tested.

This report shall not be reproduced except in full, without the written approval of the laboratory.



Email: mld@eim.ae Website: www.mlab.ae





#### 2.2: THERMAL CONDUCTIVITY TEST REPORT











#### REPORT ON THERMAL CONDUCTIVITY OF BRONYA CLASSIC

Page: 1 of 1

Client name

BRONYA

Address

: P.O.Box Dubai, U.A.E.

Report No. : 434720 SN 1/1

Consultant

: Not specified

Lab. Sample No : 15-434720/1

Contractor

Lab. Project No : P-3004

Project name

: Not specified

Sender's Ref. : Q/SZ/946-B/15

Project No.

: Not specified : Not specified

Sender's ID. : NP

Project Location

: Not specified

Source

: Client

Sample Description Work Size (mm)

**BRONYA CLASSIC** : 300 x 300 mm

Sampling Method

: Random

Calibration used Set point upper

: 1450b : 30°C : 40°C

Sampling date Sampled by

: 25-Jul-15 : Client : Client

Set point lower Mean temperature 35°C

Sample brought by Report Date

8-Aug-15

Orientation of Specimen

Horizontal

Tested By

DATE SPECIMEN RECEIVED	
DATE TESTED	
THICKNESS OF SPECIMEN (mm) UNCOATED	

TEMPERATURE.RH & TIME AT WHICH SPECIMEN CONDITIONED.

04-Aug-15 49.727 51.079

25-Jul-15

THICKNESS OF SPECIMEN (mm) COATED THICKNESS OF BRONYA CLASSIC (mm)

1.708 25±5°C, 60±5 %RH, 48 hr

	0 1 0	Thermal Conductance		*Thermal Conductivity		Thermal Conductivity	
Lab Sample No.	Sample Description	W/m <sup>2</sup> K	BTU/h-ft <sup>2*</sup> F	W/mK	BTU-in/h-ft <sup>2</sup> °F	of Bronya Classic	
15-356704/1	Uncoated polysterene	0.699	0.123	0.03475	0.241	W/mK	
15-356704/2	Coated polysterene	0.702	0.124	0.03587	0.249	0.001	
15-356704/3	BRONYA Classic	28.039	4.936	0.04789	0.332	0.001	

Test Method: ASTM C518-10

: (i) Test witnessed by Client.

(ii) Test specimen preparation conducted by Client.

(iii) This test was conducted by measuring the thermal conductivity of polysterene foam before and after the coating with Bronya Classic.

Authorized Signatory



هيل ظفر Sohail Zafar Laboratory Manager

Note: \* This test accredited by ENAS.

Results relate only to the item tested.

This report shall not be reproduced except in full, without the written approval of the laboratory







2.4: BOND STRENGTH ON CONCRETE SUBSTRATE TEST REPORT









#### REPORT ON DETERMINATION OF PULL OFF STRENGTH OF BRONYA CLASSIC

Page 2 of 5

Client

BRONYA

Address

P.O.Box Dubai, U.A.E.

Contractor

Consultant

NP

Project Name

: NP

Project No. Sample Description : NP : BRONYA CLASSIC

Source of sample

: Client

Substrate used Sampled by

Concrete Substrate : Client

Direction of Test

: Vertical

Report No: 436708 SN 1/1

Lab Project No: P-3004

Lab. Sample No.: 15-436708/1-3

Type of epoxy used to test: Steel Epoxy

Date test started: 28/07/2015

Date test completed: 04/08/2015

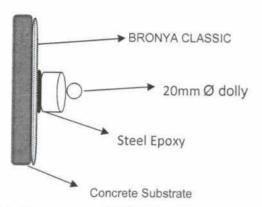
Report Date: 04/08/2015

Sender's No: NP

Tested by: SH

#### Test Data:

Lab Sample No.	Test Location	Area of Dolly (mm²)	Maximum Load (N)	Pull Off Strength (N/mm²)	Failure Mode
15-436708/1		314	320	1.02	1 21 1 10 10 10 10 10 10 10 10 10 10 10 10
15-436708/2	Concrete Substrate	314	305	0.97	Cohesive failure within the BRONYA CLASSIC
15-436708/3		314	349	1,11	DROINTA CLASSIC



Test Method

: ASTM D 4541-95

Test method variation

Remarks

: Pull off test was carried out using a digital Positest Adhesion Tester.





Results relate only to the item tested.

This report shall not be reproduced except in full without written approval of the laboratory.



Email: mld@eim.ae Website: www.mlab.ae





2.5: Pb CONTENT TEST REPORT









#### REPORT ON LEAD CONTENT OF BRONYA CLASSIC

Page: 4 of 5

Client

: BRONYA

Address

: P.O.Box Dubai, U.A.E

Contractor

: NP

Consultant

: NP

Project Name Sample Name : NP : Bronya Classic

Sample Size

: NP

Sender's Id: NP

Client Ref No. :

Q/SZ/946-B/15

Sampling Date:

23/07/2015

Sampled by:

Client

Source of Sample:

Client

Report No

: 436708 SN 1/1

: P-3004 : 15-436708/1

Date test started :

25/07/2015 03/08/2015

Date test completed :

Date sample received:

04/08/2015

Lab Sample No Tested by

Lab Project No

GK

Report Date:

04/08/2015

#### Test Data:-

PARAMETERS	TEST METHOD	UNIT	DETECTION LIMIT	RESULTS
Lead as (Pb)	ICP-OES	mg/Kg (ppm)	0.01	<0.01

Method variation

: None

Remarks

: None

سيد نواز رضوي Syed N. Rizvi Manager (OGEC)



Result relates only to the item tested.

This report shall not be reproduced except in full, without the written approval of the laboratory.



Email: mld@eim.ae Website: www.mlab.ae





2.6: VOC CONTENT TEST REPORT









#### REPORT ON DETERMINATION OF VOLATILE ORGANIC COMPOUNDS OF **BRONYA CLASSIC**

Page: 5 of 5

Client

: BRONYA

Address

: P.O.Box Dubai, U.A.E

Contractor

: NP

: NP

Consultant Project Name

: NP

Sample Name

: Bronya Classic

Sample Size

: NP

Sender's Id: NP

Client Ref No.: Q/SZ/946-B/15

Sampling Date: 23/07/2015

Sampled by: Client

Source of Sample: Client

Report No

: 436708 SN 1/1

: P-3004 : 15-436708/1

: GK

Date sample received: 25/07/2015

Date test started: 03/08/2015

Date test completed: 04/08/2015

Report Date: 04/08/2015

#### **Test Results**

Tested by

Lab Project No

Lab Sample No

Test Name	Test Method	UNIT	Detection Limit	Result
Volatile Organic Compounds (VOCs)	ASTM D 3960	ppm	1.0	86.0

Method variation

None

Remarks

None

Authorized Signatory

سيد نواز رضوي Syed N. Rizvi



Result relates only to the item tested.

This report shall not be reproduced except in full, without the written approval of the laboratory.







3: SUMMARY OF ALL TESTS









Below is the summary of all tests conducted on Bronya Classic:

Sr. No.	Test Description	Test Method	Unit	Test Result
1	Checmical Resistance	ASTM D543-95	Observation	No change
2	Resistance to Water	ASTM D543-95	Observation	No change
3	Thermal Conductivity	ASTM C518-10	W/mK	0.001
4	Average Bond Strength on Concrete Substrate	ASTM D4541-95	N/mm²	1.033
5	Pb Content	ICP-OES	ppm	<0.01
6	VOC Content	ASTM D3960	ppm	86.0

Summary of all tests conducted









4: TECHNICAL DATA SHEET









5: ACCREDITATION CERTIFICATES







the Language حالت المواصفات مات بالمقايد ببيد Emirates Authority For Standardization & Metrology



# Certificate of Accreditation

القوز -دبي- الامارات العربية المتحدة ( Al Quoz- Dubai, UAE) ماتيريال لاب(MAL-68) ماتيريال لاب(Material Lab

Accredited according to ISO/IEC 17025 to undertake tests in the field(s) of "Construction material as per attached Test Methods" حاصل على الاعتماد في مجال "فحص المواد الانشائية وفق الفحوصات المذكورة في وثيقة المجال المرفقة" وفقا للمتطلبات الدولية: SO/IEC 17025:

تاريخ منح الاعتماد تاريخ الانتهاء

2014/06/12 11/90/110

Accredited On

Expires On



Accreditation in accordance with the requirements of ISO/IEC 17025;2005 "requirements This certificate is invalid without the attached scope of accreditation and shall remain valid until the expiration date above, subject to continuing compliance with the

for testing and calibration laboratories" & the relevant ENAS & ILAC guidelines.

requirements of the accreditation system.

1 وفقا لتطلبات المواصفة الدولية - 17025/2006 "المتطلبات العامة لكماءة مطنوات المحص والمايرة" والأدلة ذات العلاقة الهامية بالنطبة الدولية لاعتماد العتيرات All للقيام بالانفطة الواردة في وفيقة الجال. لعتبر هذه الشهادة صالجة وقابلة للتحديث وأعادة الاصدار حتى تاريغ الاتهاء المون أعلاه شريطة استمرار الجهة المذكورة أعلاه في تطبيق متطلبات المواصفات والادلة سالفة الذكر ، وتتصمل الجهة مسؤولية الشبادات الصبادرة عباء وتخضع مجالات الاعتماد الملكورة في وثيقة المجال المرفقة لعمليات متابعة لاحقة من قبل نظام الاعتماد الوطئي

> Tel.: +971 4 2944434 ................... Fax: +971.4.2944428 Jui-Sta

ACF 11-21; Rev 1; Issue date 19.03.2014



ماب 1974 و من الآباري الإمارات العاربية المند به مانية 1904 و 154. +974 و من 1714 دبي، الإمارات العاربية المند ده PO Box 48666, Dubai United Arab Emirates (ع) أحمد +971 و 180 هريس 1809 وريس 1809 وريس 1809 أحمد 1804 أعاد المناربية المنا

esma.gov.ae



# طيئة الإصارات للمواصفات والعقاييس Emirates Authority For Standardization & Metrology



# **Accreditation Scope**

MATERIAL LAB, Dubai, NAL 068 Testing Lab, Al Quoz, Dubai, UAE

#	Test Material /Matrix	Description of the Test	Tested Method/Standard
1	10		ALCONOMICS OF
1.	Concrete	Solar Reflective Index	ASTM E 1980
		Thermal Conductivity	ASTM C 518
3.		Determination of bitumen content by ignition method	ASTM D 6307
4.		Sieve analysis of extracted aggregates	ASTM D 5444
5.	Asphalt	Marshal properties Voids (VIM, VMA, VFB)	MS-2
6.	Aspirali	Stability flow stiffness	ASTM D 6927
7.		Determination of marshal density	ASTM D 2726
8.		Thickness and density of compacted bituminous mixtures	ASTM D 3549
9.	Cement	Dimensions compressive strength of cement	EN 196 Part 1
10.		Setting time	EN 196 Part 3
11.		Fineness of cement	ASTM C 204
		END	LA
		National Accreditation	ogram Manager's signat



# Quality Management System Certificate of Approval

This is to certify that the QMS of

#### MATERIAL LAB

P.O. BOX 114717, DUBAI, U.A.E.

Has been assessed and found to meet the requirements of

ISO 9001:2008

This certificate is valid for the following scope of operations:

OIL & PETROLEUM PRODUCTS TESTING, CONSTRUCTION MATERIAL
TESTING, GEO-TECHNICAL INVESTIGATION ENVIRONMENT TESTING, NOISE
MONITORING, GLASS TESTING, ACOUSTIC TESTING & FIRE RESISTANCE
TESTING

Authorised by:

Should

Stan Wright Chief Executive

Date of Certificate Issue: 22 May 2015 Certificate Valid Until: 21 May 2016

Recertification audit before 21 April 2018. Certified since 22 May 2015.

This certificate is the property of DAS Certification and remains valid subject to satisfactory annual Surveillance audits.

#### SN Registrars (Holdings) Limited

Registration House, 22b Church Street,

Rushden, Northamptonshire,

NN10 9YT, UK

Tel: +44 (0) 1933 381859

Email: info@snregistrars.com Web: www.snregistrars.com Company number: 07659067





Certificate Number: SNR 30362926/4/Q



Member of SN Registrars (Holdings) Ltd

8327



# ACCREDITATION CERTIFICATE

#### LB-008-TEST

# Dubai Accreditation Department

has accredited

# Material Lab Dubai- United Arab Emirates

In accordance with the requirements of ISO/ IEC 17025: 2005 to undertake the tests in the fields of:

# Geotechnical Investigation Environmental Testing

For the tasks listed in the attached Scope of Accreditation

This Accreditation is invalid without the attached scope of accreditation and shall remain in force within the validity period printed below, subject to continuing compliance with the requirements of the accreditation program.

Validity of Certificate: from 25- 01- 2015 to 06- 03- 2016

Initial Accreditation Date: 05-02-2004

Director, Dubai Accreditation Department





**6: CALIBRATION CERTIFICATES** 





Al Quoz Industrial Area #3, Plot No: 368-303 P.O. Box: 50048, Dubai - U.A.E. Tel.: 00971 4 3473700 Fax: 00971 4 3473232 DL-31

Affrit-

مختبر دانوي لـلاوزاز والمقاييس

> Website: www.danway.ae E-mail: lab@danwayirs.com

# Certificate of Calibration

TEMPERATURE LOGGER

			OLIVIAL	140:120201100			
Issue date	Calibratio	n date	Calibration due	Certificate No:	DCMI/	40847/2015	
15.07.2015	13.07.20	015	13.07.2016*	Job No:			
ISCUED TO MATERIAL				JOD ING.		9758	
ISSUED TO:	DUBAI, U.A.E.		ISSUED FOR	Not applicable			
Details of equipment under test				Details of working standards used			
Ма	ke		CENTER	Equipment	ID No:	Certificate No	
Model:			309	Digital thermometer	18A-1294	Certificate 140	
Serial No: of readout:			150501100	with PRT DCML/T-2.		2013085668	
Sensor		"K" ty	ve thermocouple wire	Environmental conditions		Calibrated by	
Asset			DL-31	Temperature ° C	Humidity %	Canbrated by	
Ranges : in <sup>0</sup> C			-200 to 1370	22.7	35	Vahid	
Readability:		0.1°C ı	ipto 200°C then 1°C	00		doe zulana waain d	
Locat		Danway	Lab, Al Quoz Ind. Plot # 368-303	id. for calibration			

#### Traceability Statement:

All the temperature measurements reported in this certificate are traceable to ITS-90 through the calibration performed by DCL (Lab # LB 014) an accredited lab by DAC.

# Calibration method (DCML-T/WI-001):

The sensor of the temperature logger under calibration and two numbers of PRT were immersed in a temperature controlled bath. One PRT is used as the master thermometer and the other as a check standard. The readings of the EUT and master thermometer were compared to find the error in indication of the EUT. Deviation: Repeatability test was not done as the EUT records the temperature after certain intervals.

\* Note: As per clause 5.10.4.4, of ISO/IEC 17025: 2005, a calibration certificate shall not contain any recommentation on the calibration interval except where this has been agreed with the customer.

Calibration Results in °C (Channel-T1)

Actual temperature (Average) in °C	Indicated temperature	Error in °C	Uncertainty in ± °C
10.545	10.4	-0.145	0.2
25.640	25.7	0.060	0.2
50.047	49.6	-0.447	0.2
76.691	76.2	-0.491	0.2
101.511	101.1	-0.411	0.2

APPROVED SIGNATORY...

K. Ravindranath (Manager DCML)

The reported uncertainty is based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%. The uncertainties stated in this certificate refer to the values obtained during the verification and make no allowances for any drift.

This certificate may not be reproduced other than in full without the written approval of DCML.

DCML is not responsible for any consequences due to the improper usage of the equipment.





# Continuation Sheet TEMPERATURE LOGGER

SERIAL NO: 150501100

#### DCML/40847/2015

#### Calibration Results in °C (Channel-T2)

Actual temperature (Average) in °C	Indicated temperature	Error in °C	Uncertainty in ± °C
10.545	10.8	0.255	0.2
25.637	25.4	-0.237	0.2
50.051	49.7	-0.351	0.2
76.691	76.4	-0.291	0.2
101.509	101.0	-0.509	0.2

#### Calibration Results in °C (Channel-T3)

Actual temperature (Average) in °C	Indicated temperature	Error in °C	Uncertainty in ± °C
10.553	10.6	0.047	0.2
25.633	25.4	-0.233	0.2
50.047	49.7	-0.347	0.2
76.683	76.1	-0.583	0.2
101.509	101.0	-0.509	0.2

# Calibration Results in °C (Channel-T4)

Actual temperature (Average) in °C	Indicated temperature	Error in °C	Uncertainty in ± °C
10.550	10.7	0.150	0.2
25.635	25.7	0.065	0.2
50.050	49.2	-0.850	0.2
76.685	76.4	-0.285	0.2
101.507	101.0	-0.507	0.2







P.O. Box: 28637, Ground Floor, Al Bindrei Building, 13 St. Umm Ramool Ind. Area, Al Rashidiya, Dubai, U.A.E Tel: +971 4 2852211, Fax: +971 4 2863666

E-mail: calibrationsales@bdhme.com, www.bdhcallab.com

# CERTIFICATE OF CALIBRATION

Certificate No.

BDH/2014/3771/01

of

14/12/2014

13/12/2015

23 ± 5 °C

50 ± 15 %

Gene & Prashant

#### NAME & ADDRESS OF THE CUSTOMER

Material Lab

P.O. Box: 114717, Al Quoz, Dubai, United Arab Emirates

#### DESCRIPTION OF THE UNIT UNDER CALIBRATION

#### Unit Under Test

Name of Instrument

Universal Testing Machine

Туре Make

Digital

Model

Tinius Olsen

Machine Capacity

H25KT

25 kN

Sr. No

H25KT-0084

ID No

Capacity

ID No

-NA-

Load cell Capacity Load cell Sr. No

-NA--NA-

Calibrated by Condition on receipt

Temperature

Humidity

Location

Date of receipt

Mode of calibration

**Calibration Conditions** 

Recommended Due Date

Date of calibration

14/12/2014

Tension

Good

Lab

DETAILS OF MASTER EQUIPMENTS

Load cell 1

5kN

IC-05

Calibration Due Date

Traceable To

Certificate No.

UME G2KV-0042

17.05.2015

UME, Turkey

Weights

1 to 200N

CDW-15

Z13 13118 02.12.2015

COFRAC

#### METHODOLOGY

The machine is calibrated using indicated force method. Force is applied from the machine & the true force is measured on the master force measuring instrument. Three series are taken & the relative accuracy & repeatability errors are calculated. For Class A, the tolerances for relative accuracy & repeatability errors are 1%. The referred method is ASTM E4 - 10 & the internal work instructions is WI-44 Iss.No.00 dtd1.11.14. The calibration is traceable to international standards by calibration at NMI. Uncertainty is calculated as per the ISO 17025 guideline.

# VISUAL INSPECTION CHECK LIST FOUND SATISFACTORY

- \* Machine is in good working condition
- \* Crosshead mechanism permits uniform & smooth variation of force to be verified with sufficient accuracy.
- \* M/c structure & gripping systems permit for axial loading.
- \* There is no pronounced wear or defects in the guiding elements of the moving crosshead or grips.
- \* Flatness of the loading platen is found satisfactory.
- \* Machine structure & gripping systems permit for axial loading.
- \* Machine is not affected by any other environmental conditions like vibrations electrical supply interferences, effects of corrosion & local temperature variations etc.

Checked By

Gene Palor

(Calibration Engineer)

**BDH Laboratories** 

Calibration Division P.O. Box: 28637, Dubai - U.A.E. Approved By

Prashant Aklekar (Tech. Manager)

DOC NO.BDH/1.1 ISSUE NO.04 DT.18.03.2014

ص.ب: ٢٨٦٣٧، دبي – ١.ع.م.، الطابق الأرضي، بناية البندري، شارع١٣، أم رمول المنطقة الصناعية، الراشدية تليفون: ٩٧١ ٤ ٢٨٥٢٢١١، فاكس: ٢٨٦٣٦٦٦ ٤ ٢٨٦٢+، ايميل: calibrationsales@bdhme.com. ويب: www.bdhcallab.com





P.O. Box ; 28637, Ground Floor, Al Bindrei Building, 13 St. Umm Ramool Ind. Area, Al Rashidiya, Dubai, U.A.E. Tel: +971 4 2852211, Fax: +971 4 2863666

E-mail: calibrationsales@bdhme.com, www.bdhcallab.com

Continuation Sheet No.

6 116 1 11					
Certificate No.	BDH/2014/3771/01	Page	2	of	4

Load cell	Load	Std.	Obs	erved Rea	dings		% Rel.	% Rel.	% Ехр
used	N	Rdg.	0 °	120 °	240 °	Mean	Accuracy Error	Repeatab Ility Error	Uncert- ainty
5kN	200	200.01	200.8	200.9	200.9	200.87	-0.43	0.05	0.30
5kN	800	799.98	800.1	800.0	800.9	800.33	-0.04	0.11	0.30
5kN	1400	1399.85	1400.1	1400.9	1400.9	1400.63	-0.06	0.06	0.30
5kN	2000	1999.62	2000.8	2001.8	2001.3	2001.30	-0.08	0.05	0.30
25kN	2000	1995.5	2000.3	2000.7	2001.2	2000.73	-0.26	0.04	0.30
25kN	8000	7986.1	8000.1	8001.9	8002.0	8001.33	-0.19	0.02	0.30
25kN	10000	9984.1	9998.1	9999.1	9999.8	9999.00	-0.15	0.02	0.30
25kN	15000	14981.1	14997.1	14999.8	14998.2	14998.37	-0.12	0.02	0.30
25kN	20000	19979.6	19993.8	19989.7	19996.4	19993.30	-0.07	0.03	0.30
25kN	25000	24978.5	24999.8	24996.7	24999.0	24998.50	-0.08	0.01	0.30
	Residual lo	ad	1.7	3.2	1.9	Classificatio		0.01	ClassA
	Range I		20	to 25000	N	Resolution		0.8	kN

25kN - S/N: 0243570 - ID. NO. LC-01

Remarks:

The machine has been calibrated by increasing force only & is not adjusted prior to calibration.

The machine was not be checked for eccentricity.

Checked By

Gene Palor

(Calibration Engineer)

**BDH** Laboratories Calibration Division

P.O. Box: 28637, Dubai - U.A.E.

Approved By

Prashant Aklekar (Tech. Manager)

- This report refers to the item calibrated at customers site & the results are valid at the time of and under the conditions of measurement only.
- \* This report may not be reproduced, except in full without prior permission of BDH Laboratories.
- Any correction in this certificate, invalidates the certificate.
- \* BDH Laboratories is not liable for any change in calibration data and performance on account of malfunctioning of instrument / equipment covered by this report or due to damage caused to it after issuance of this report.
- \* Uncertainty of Measurement is at 95 % Confidence level with k=2 & the measurments are traceable to National / International Standards.
- Our calibrated load cells are temperature compensated, so accordingly correction is not required.
- \* The machine shall in any case be re- calibrated if it is moved to a new location necessitating dismantling or if it is subjected to major repairs or

DOC NO.BDH/1.44 ISSUE NO.00 DT.01.11.2014

ص.ب: ٢٨٦٣٧، دبي – ا.ع.م.، الطابق الأرضي، بناية البندري، شارع١٢، أم رمول المنطقة الصناعية، الراشدية تليفون: ٢٨٦٣١١ ٢ ٢٨٥٤١، ويب: ٢٨٦٣٦٦، ٢٨٦٣٦٦، ويب: calibrationsales@bdhme.com, ويب: www.bdhcallab.com





P.O. Box : 28637, Ground Floor, Al Bindrei Building, 13 St. Umm Ramool Ind. Area, Al Rashidiya, Dubai, U.A.E Tel : +971 4 2852211, Fax : +971 4 2863666

E-mail : calibrationsales@bdhme.com, www.bdhcallab.com

Continuation Sheet No.

4

Certificate No.	BDH/2014/3771/01	Page	4	of	1	
	The state of the s	1090	-	UI		

Load cell Load	Load	Std.	Obs	erved Read	dings		% Rel.	% Rel.	% Ехр
used	N	Rdg.	0 °	120 °	240 °	Mean	Accuracy Error	Repeatab ility Error	Uncert- ainty
Weights	40	39.86	39.7	39.7	39.7	39.70	0.40	0.00	0.30
Weights	160	159.43	158.9	158.9	158.7	158.83	0.37	0.13	0.30
Weights	280	278.99	278.6	278.6	278.6	278.60	0.14	0.00	0.30
Weights	400	398.56	396.4	396.4	396.4	396.40	0.54	0.00	0.30
5kN	400	400.01	403.1	403.2	403.2	403.17	-0.79	0.02	0.30
5kN	1000	999.95	1001.4	1001.6	1002.0	1001.67	-0.17	0.06	0.30
5kN	2000	1999.62	2002.3	2003.1	2004.0	2003.13	-0.18	0.08	0.30
5kN	3000	2999.05	3005.1	3008.6	3009.9	3007.87	-0.29	0.16	0.30
5kN	4000	3998.26	4009.1	4010.1	4011.6	4010.27	-0.30	0.06	0.30
5kN	5000	4997.26	5009.8	5015.6	5018.1	5014.50	-0.34	0.17	0.30
	Residual lo	oad	0.8	1.7	2.0	Classification	on of M/c	resource at the	ClassA
	Range I		4	0 to 5000r	V	Resolution		0.2	N

5kN - S/N: 180463 - ID, NO. LC-02

Remarks:

The machine has been calibrated by increasing force only & is not adjusted prior to calibration. The machine was not be checked for eccentricity.

Checked By

19

Gene Palor (Calibration Engineer) BDH Laboratories
Calibration Division

P.O. Box: 28637, Dubai - U.A.E.

Approved By

harbant Ablace

Prashant Aklekar (Tech. Manager)

- \* This report refers to the item calibrated at customers site & the results are valid at the time of and under the conditions of measurement only.
- \* This report may not be reproduced, except in full without prior permission of BDH Laboratories.
- \* Any correction in this certificate, invalidates the certificate.
- \* BOH Laboratories is not liable for any change in calibration data and performance on account of malfunctioning of instrument / equipment covered by this report or due to damage caused to it after issuance of this report.
- \* Uncertainty of Measurement is at 95 % Confidence level with k=2 & the measurments are traceable to National / International Standards.
- Our calibrated load cells are temperature compensated, so accordingly correction is not required.
- \* The machine shall in any case be re- calibrated if it is moved to a new location necessitating dismantling or if it is subjected to major repairs or adjustments.

DOC NO.BDH/1.1 ISSUE NO.04 DT.18.03.2014

ص.ب: ٢٨٦٣٧، دبي – ا.ع.م.، الطابق الأرضي، بناية البندري، شارع١٢، أم رمول المنطقة الصناعية، الراشدية تليفون: ٢٨٩٢١١ ٤ ٢٨٥٢١، ويب: ٢٨٦٣٦٦ ٢٨٦٣٦٦ + ايميل: calibrationsales@bdhme.com, ويب: www.bdhcallab.com





P.O. Box: 28637, Ground Floor, Al Bindrei Building, 13 St. Umm Ramool Ind. Area, Al Rashidiya, Dubai, U.A.E Tel: +971 4 2852211, Fax: +971 4 2863666

E-mail: calibrationsales@bdhme.com, www.bdhcallab.com

Continuation Sheet No.

Certificate No.	BDH/2014/3771/01					. 3
Softmodel 110.	BDH/2014/37/1/01	Page	3	of	4	

Load cell Load	Std.	Obs	erved Read	ings		% Rel.	% Rel.	% Exp.	
used	N	Rdg.	0 °	120 °	240 °	Mean	Accuracy Error	Repeatab ility Error	Uncert- ainty
Weights	20	19.928	19.95	19.95	19.95	19.950	-0.11	0.00	
Weights	80	79.712	79.70	79.70	79.70	79.700	0.02	0.00	0.30
Weights	140	139,498	139.52	139.52	139.52	139.520	-0.02		0.30
Weights	200	199.279	199.50	199.50	199.50	199.500	-0.02	0.00	0.30
Weights	220	219.207	219.52	219.52	219.52	219.520		0.00	0.30
Weights	360	358.70	359.48	359.48		100000000000000000000000000000000000000	-0.14	0.00	0.30
Weights	360	360.01			359.48	359.480	-0.22	0.00	0.30
	Versione.		359.8	359.1	359.2	359.37	0.18	0.19	0.30
Weights	500	500.01	499	499	499	499.2	0.17	0.06	0.30
	Residual lo	ad	0.06	0.01	0.02	Classificatio		0.00	V. C. L. T. C. C.
00N - S/N·	Range I			0 to 500N	05000	Resolution	11 01 11/6	0.08	ClassA N

500N - S/N: 176555 - ID. NO. LC-03

CALTERATION

Remarks:

The machine has been calibrated by increasing force only & is not adjusted prior to calibration. The machine was not be checked for eccentricity.

Checked By

Gene Palor

(Calibration Engineer)

**BDH** Laboratories

Calibration Division P.O. Box: 28637, Dubai - U.A.E.

Approved By

Prashant Aklekar (Tech. Manager)

- \* This report refers to the item calibrated at customers site & the results are valid at the time of and under the conditions of measurement only. This report may not be reproduced, except in full without prior permission of BDH Laboratories.
- Any correction in this certificate, invalidates the certificate.
- \* BDH Laboratories is not liable for any change in calibration data and performance on account of maifunctioning of instrument / equipment covered by this report or due to damage caused to it after issuance of this report.
- Uncertainty of Measurement is at 95 % Confidence level with k=2 & the measurements are traceable to National / International Standards.
- Our calibrated load cells are temperature compensated, so accordingly correction is not required.
- \* The machine shall in any case be re- calibrated if it is moved to a new location necessitating dismantling or if it is subjected to major repairs or

DOC NO.BDH/1.44 ISSUE NO.00 DT.01.11.2014

ص.ب: ٢٨٦٣٧، دبي - ١.ع.م.، الطابق الأرضي، بناية البندري، شارع١٢، أم رمول المنطقة الصناعية، الراشدية www.bdhcallab.com . ويب: calibrationsales@bdhme.com, ويب: ٩٧١ ٤ ٢٨٦٣٦٦٦ إيميل: www.bdhcallab.com



# Certificate of Analysis

# Certipur® Certified Reference Material

Producer:

Merck KGaA, Frankfurter Str. 250, 64293 Darmstadt,

Germany.

Description of CRM:

ICP multi-element standard solution IV

Ord. No.:

1.11355.0100

Lot No.:

HC379062

Composition:

23 elements in HNO<sub>3</sub> Suprapur® 6.5%

Density:

The density of the standard solution is 1.090 g/cm<sup>3</sup>

at 20°C.

Method of Analysis:

Inductively coupled plasma optical emission

spectrometry (ICP-OES).

Traceability:

This reference material has been measured applying high precision ICP-OES and is directly traceable to the corresponding MIST apply

traceable to the corresponding NIST SRM® as

mentioned on page 2.

NIST: National Institute of Standards and Technology, Gaithersburg, USA.

Storage:

Store at +15°C to +25°C tightly closed in the

original container.

Application and correct use:

This reference material is intended for use as calibration standard for atomic absorption spectrometry, spectrophotometry and other analytical techniques. Shake well before use and never pipet directly from the original container.

Date of release:

2013/03/11

Minimum shelf life:

2016/03/31







P.O. Box: 28637, Ground Floor, Al Bindrei Building, 13 St. Umm Ramool Ind. Area, Al Rashidiya, Dubai, U.A.E Tel: +971 4 2852211, Fax: +971 4 2863666

E-mail: calibrationsales@bdhme.com, www.bdhcallab.com

#### CERTIFICATE OF CALIBRATION

Date of Issue -

09/02/2015 Certificate No.

BDH/2015/A0035/02

Page 1 of 1

09/02/2015

50±15%RH

Chemical Lab

23±5°C

#### NAME & ADDRESS OF THE CUSTOMER

MATERIAL LAB

P.O. Box: 114717, Al Quoz, Dubai, United Arab Emirates

#### DETAILS OF INSTRUMENT UNDER CALIBRATION

UNIT UNDER TEST

Name of Instrument

Heat Flow Meter

Туре

Digital

Make Model

Lasercomp -NA-

Calibrated Points

30 and 40°C

Sr No

06120864

ID No.

TC-01

Resolution

0.01 °C

Calibrated By

Calibrated On

Temperature

Humidity

Location

Condition on receipt

CALIBRATION CONDITIONS

Rafsal / Shibin

Recommended Due Date 08/02/2016

#### DETAILS OF MASTER EQUIPMENT USED FOR CALIBRATION

Description Sr. No / ID No. Digital Thermometer with RTD Sensor

12029291 / 12033601 / 12033604

Calibration Due Date

(DTI-01, MTS-23 & MTS-24) 29.06.2015

Traceability

NIST

#### CALIBRATION RESULTS

Upper	Set Temperature (°C)	Standard Reading (°C)	UUC Reading (°C)	Deviation (°C)
Center	30.00	30.43	30.03	-0.40
Left	30.00	30.47	30.02	-0.45
Right	30.00	30.46	30.02	
Back	30.00	30.45	30.03	-0.44
Front	30.00	30.43	30.03	-0.42 -0.40

Lower	Set Temperature (°C)	Standard Reading (°C)	UUC Reading (°C)	Deviation (°C)
Center	40.00	40.37	40.02	
Left	40.00	40.42	974555 U	-0.35
Right	40.00	200000000000000000000000000000000000000	40.03	-0.39
		40.43	40.03	-0.40
Back	40.00	40.42	40.02	-0.40
Front	40.00	40.42	40.02	-0.40

Mean Temperature = 35.44°C

Checked By

Shibin Joseph Mathew

**BDH Laboratories** Calibration Division

P.O. Box: 28637, Dubai - U.A.E.

Approved Signatory

Prashant Aklekar (Tech. Manager)

(Calibration Engineer)

1. This report refers to the Item calibrated & valid at the time of and under the conditions of measurement only. 2. This report may not be reproduced, except in full without prior permission of BDH Laboratories

3. Any correction in this certificate, invalidates the certificate. \* The equipment is calibrated in as received condition & not subjected to any repairs.

4. BDH Laboratories is not liable for any change in calibration data or performance specifications on account of malfunctioning of standard instrument / Equipment covered by this report or due to damage caused to it after issuance of this report



Al Quoz Industrial Area #3, Plot No: 368-303 RO. Box: 50048, Dubai - U.A.E. Tel.: 00971 4 3473700 Fax: 00971 4 3473232



Website: www.danway.ae E-mail: lab@danwayirs.com

# Certificate of Calibration

#### **HUMIDITY CHAMBER**

SERIAL NO: 1597

Issue Date: 30.10.2014

Certificate No :DCML/37768/2014

Job No: 18195

FOR:

MATERIAL LAB

DUBAI, U.A.E.

IDENTIFICATION:

Make: OSWORLD

Model: OSC-S-4 Serial No: 1597 Asset No: OI-1 Range: 0 to 100°C

Readability: 0.1°C Location: Lab, Al Quoz

DATE OF CALIBRATION:

29.10.2014

CALIBRATION DUE ON:

29.10.2015 (See Noe 1)\*

BASIS OF CALIBRATION:

DCML-T/WI-002 Based on DKD Guideline DKD-R 5-7

CALIBRATED BY:

Renju Pillai

CALIBRATION TEMPERATURE (AVERAGE):

22.5°€

REFERENCE EQUIPMENT USED:

Digital thermometer with thermocouple Asset No: DCML/T-01, Calibrated against the thermometer Asset No:

DCMI/T-22 Calibrated By DCL . Certificate No: DCMI/37496/2014

Note 1:

As per clause 5.10.4.4, of ISO/IEC 17025: 2005, a calibration certificate shall not contain any recommentation on the calibration interval except where this has been agreed with the customer.

Traceability Statement:

All the temperature measurements reported in this certificate are traceable to ITS-90.

METHOD:

The temperature of the chamber is checked at 5 points inside the volume including the geometric center of the equipment. 10 readings have been taken in a specified time interval and the average is taken for calculating the temperature error at each point. The geometric center of the useful volume is selected as reference locations for determining the spatial inhomogeneity.

APPROVED SIGNATORY.

K.Ravindranath

Manager DCML

Page 1 of 2

This certificate may not be reproduced other than in full, without the written approval of Danway Calibration & Measurement Lab

The measurement uncertainties for the temperatures were determined from the uncertainties of the standards, of the measurement procedures applied and of the characteristics of climatic chambers investigated. The reported uncertainty is based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%. The uncertainties stated in this certificate are refer to the values obtained during the verification and make no allowances for due to the continuous use of the equipment.



#### Continuation Sheet HUMIDITY CHAMBER

SERIAL NO: 1597

Certificate No :DCML/37768/2014

Measurement Results: (Set Point: 30°C)

Temperaure Sensor Location	Controller Set Point in °C	Measured Temperature at reference Point (average) in °C	Indication of Chamber (Average) in °C	Correction of Indication in °C
Center	30.0	29.43	30.0	-0.57
Back Middle	30.0	29.45	30.0	-0.55
Front Middle	30.0	29.50	30.0	-0.50
Left Middle	30.0	29.49	30.0	-0.51
Right Middle	30.0	29.39	30.0	-0.61

# Results for the Charecterization of the Chamber Volume :

Temperature

Controller Set	Temporal	Spatial Inhomogeneity in °C	Uncertainty of
Point in °C	Instability in °C		Incubator calibration
30	0.4	0.07	1.6

#### Remarks:

The results stated are valid only for the useful volume of the climatic chamber spanned by the measuring locations. All other parts of the chamber volume are considered not to be calibrated

Page 2 of 2



BETALINK INSTRUMENTATION & CALIBRATION SERVICES L.L.C.

Branch: Dubai

Al Quoz Industrial 4, P.O.Box:114810

Tel.: +971 4 3232 751, Fax: +971 4 3232 749

E-mail:dxblab@blcontrol.com Website: www.blcontrol.com



بيتا لبنك لأجهزة القياس والتحكم – ذ. م. م

تَلْفُونْ : ١٥٧ ٣٢٣٢ ٤ (٩٧٠-، فاكس : ٩٤٧ ٣٢٣٢ ٤ ٩٧١+

بريد الكتروني: dxblab@blcontrol.com موقع الانترنت: www.blcontrol.com

CERTIFICATE OF CALIBRATION

Certificate No: 15021182

Date: 08-02-2015

Job No: 2732

Customer:

Material Lab

Rev: 00

Address:

P.O. Box: 114717, Dubai, United Arab Emirates

Page: 1/2

Equipment Description:

Pull-Off Adhesion Tester

Manufacturer:

DE FELSKO

Model:

POSITEST AT-A

S/No:

AT 05193

Range: Readability:

3.5 Mpa/0~500 Psi 0.01 Mpa/ 1 Psi

Accuracy:

±1% full scale

Standard:

ASTM C900

Status:

Calibrated

Calibration Date:

08-02-2015

Calibration Due:

07-02-2016

**Environmental Conditions** 

Temperature:

(23 ± 2) °C

Humidity:

 $(50 \pm 10) \% RH$ 

The uncertainty limits quoted refer to the measured values only, with no account being taken of the instruments ability to maintain its calibration.

Reference Equi	pment Details:	Secretary W	Procedure	WI-086
Description	Serial No.	Make	Model	Traceable Standard
Load Cell	C140-08/AB/0006 C138PN186/AB/0001	MATEST	C140-08 C138PN186	UKAS

#### Result:

APPLIED Mpa	MEASURED Mpa	ERROR Mpa
0.35	0.322	-0.028
0.70	0.686	-0.014
1.05	1.028	-0.022
1.40	1.378	-0.022
1.75	1.760	0.001
2.10	2.107	0.007
2.45	2.466	0.016

This certificate is issued in accordance with the laboratory accreditation requirement of American National Standard for calibration i.e. ANSI/NCSL Z540-1. General requirements for the competence of calibration laboratories and measuring and test equipment. All measurements recorded in this certificate are traceable back to recognized international standards. The references listed above are subjected to regular verification. This certificate may not be reproduced other than in full except with prior written approval of issuing laboratory. We hereby confirm that the Quality Management System of BETALINK complies with ISO 9001: 2008, ISO 14001:2004, OHSAS 18001:2007, ISO 17020:2012 (ENAS & DAC accreditation) & ISO 17025:2005 (ENAS accreditations).

Doc. No: QF-11/00

Rev: 01













BETALINK INSTRUMENTATION & CALIBRATION SERVICES L.L.C.

Branch: Dubai

Al Quoz Industrial 4, P.O.Box:114810

Tel.:+971 4 3232 751, Fax:+971 4 3232 749

E-mail:dxblab@blcontrol.com Website:www.blcontrol.com



بيتا لينك لأجهزة القياس والتحكم – ذ. م. م

قرع : دبي القور الصناعية ، ص.ب : ١١٤٨١٠ تلفون : ٢٢٢٢ ٧٥١ ع ٩٧١ -، فاكس : ٣٢٢٢ ٧٤٩ + ٩٧١ +

بريد الكتروني: dxblab@blcontrol.com www.blcontrol.com

CERTIFICATE OF CALIBRATION

Certificate No: 15021182

Date: 08-02-2015

Job No: 2732

Customer:

Material Lab

Rev: 00

Address: F

P.O. Box: 114717, Dubai, United Arab Emirates

Page: 2/2

APPLIED Mpa	MEASURED Mpa	ERROR Mpa
2.80	2.803	0.003
3.15	3.122	-0.028
3.50	3.485	-0.028

Remarks: Betalink Instrumentation & Calibration Services LLC. here by certify that the above-described "Pull Off Adhesion Tester" tested output & all accessories as per vendor recommended specifications, found to be working satisfactorily.

End of Results



Calibration Engineer:

Lab Manager:

This certificate is issued in accordance with the laboratory accreditation requirement of American National Standard for calibration i.e. ANSI/NCSL Z540-1, General requirements for the competence of calibration laboratories and measuring and test equipment. All measurements recorded in this certificate are traceable back to recognized international standards. The references listed above are subjected to regular verification. This certificate may not be reproduced other than in full except with prior written approval of issuing laboratory. We hereby confirm that the Quality Management System of BETALINK complies with ISO 9001: 2008, ISO 14001:2004, OHSAS 18001:2007, ISO 17020:2012 (ENAS & DAC accreditation) & ISO 17025:2005 (ENAS accreditations).

Doc. No: QF-11/00

Rev: 01













# OMT Solutions BV Optical Measurements and Testing Materials for optical applications Thin Film Analysis DOC. NO. : REP-212053-01 ISSUE : 1 DATE : 27/03/2013 AUTHOR : M.M.A.L. Dominicus – van den Acker PROJECT : 212053 PAGE : page 1 of 12

# Calibration report Second Surface Reference mirror number OMT-212053-01

Direct reflectance at 8° incidence in the wavelength range 250 nm – 2500 nm.

Visiting address: High Tech Campus 9 5656AE Eindhoven The Netherlands

Correspondence: P.O.Box 775 5600AT Eindhoven The Netherlands

Tel: +31 40 85 19 260 Fax: +31 40 85 19 269 info@omtsolutions.com www.omtsolutions.com Project nr: 212053

Customer:

Material Lab | Abu Dhabi | Dubai

P.O Box 114717, Dubai - United Arab Emirates

Optical Measurements and Testing

Materials for optical applications

Thin Film Analysis

DOC. NO.

REP-212053-01

ISSUE

27/03/2013

DATE AUTHOR

: M.M.A.L Dominicus - van den Acker

PROJ. NO.

212053

PAGE

: page 2 of 12

#### Content

1.		Introduction	
	1.1	Applicable documents	
	1.2		
2.		Measurements	!
	2.1	Equipment and conditions	
	2.2		
	2.3	Measurement sequence	
	2.4	Calculations	
3.		Uncertainty analysis	
	3.1	Evaluation and Expression of Uncertainty	6
	3.2		
	3.3	Standard uncertainty in the reflectance	е
	3.4	Detector non-linearity	7
	3.5	Wavelength uncertainty	8
	3.6	Angular uncertainty	9
	3.7	Uncertainty in the polarization	9
	3.8	Sample non-uniformity	9
	3.9	Combined standard uncertainty	9
	3.10	D Expanded uncertainty	9
4	(	Conclusion	.10
	4.1	Calibration results	.10
	4.2	Using the calibrated mirror	.10
5	1	Authorization	

Optical Measurements and Testina Materials for optical applications

Thin Film Analysis

DOC. NO. REP-212053-01

ISSUE

27/03/2013

DATE AUTHOR M.M.A.L Dominicus - van den Acker

PROJ. NO. 212053

PAGE page 3 of 12

#### Introduction

## Applicable documents

AD1 ORD-212053-05

- Guide to the Expression of Uncertainty in Measurement, ISBN 92-67-10188-9, 1st Ed. ISO, Geneva, AD2 Switzerland (1993).
- AD3 Mielenz, K.D. and Eckerle, K.L., Spectrophotometer at the National Physical Laboratory, J. Res. Of the National Bureau of Standards - A. Physics and Chemistry, Vol. 76A, 1972.
- AD4 Nijnatten, P.A. van, Calibration of neutral density glass filters to produce transmittance standards, 5th ESG Conference "Glass Science and Technology for the 21st Century", Prague, 1999. AD3

#### 1.2 Details

OMT Solutions BV has manufactured a series of second surface reference mirrors for UV/VIS/NIR reflectance. The design of these mirrors is shown in Fig. 2.1 below. The mirror coating is a Metaldielectric multi-layer design optimised for stability and maximum reflectance in the UV/Vis/NIR range 200 nm - 2,500 nm. The coating is deposited on the back of the protecting front plate that consists of 2 mm ultrapure quartz. A soda-lime glass plate is glued to the back for protection.

Before calibration, the mirror was cleaned with chemically pure isopropyl alcohol. The mirror was calibrated at the angle of incidence of 8°.

Serial number of the mirror:

OMT-212053-01

Dimensions of the mirror

50 mm x 50 mm x 5 mm

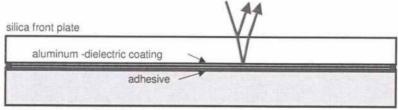
Date of the calibration

4 February 2013

Calibration performed by

M.M.A.L. Dominicus - van den Acker

This report gives a detailed description of the calibration procedure and evaluation of the calibration uncertainty.



soda-lime glass back plate

Figure 1.1 Design of the Second Surface Reference mirror issued by OMT solutions BV.

Optical Measurements and Testina Materials for optical applications

Thin Film Analysis

DOC. NO. REP-212053-01

ISSUE

DATE 27/03/2013

**AUTHOR** M.M.A.L Dominicus - van den Acker

PROJ. NO.

212053 PAGE page 4 of 12

#### 2. Measurements

## Equipment and conditions

Measurements are performed using a Perkin Elmer Lambda-900 UV/VIS/NIR spectrophotometer equipped with a collection sphere and the L631 200 Directional VW absolute reflectometer.

The following slit program was used:

- 5 nm slit in the wavelength range from 200 nm 860.6 nm,
- "servo" in the wavelength range from 860.6 nm 2,500 nm.

The sample temperature during the measurements was 21  $\pm$  1 °C.

#### 2.2 Measurement principle

The measurement principle of the VW absolute reflectance accessory is based on a combination of two measurements (see Fig. 2.1 below). In the so-called V-mode the instrument beam is interacting with three mirrors (M1 - M3). In the so-called W-mode the beam additionally interacts twice with the sample. The ratio of the two scans produces the square of the sample reflectance. This method is an absolute one since a calibrated reference is not needed

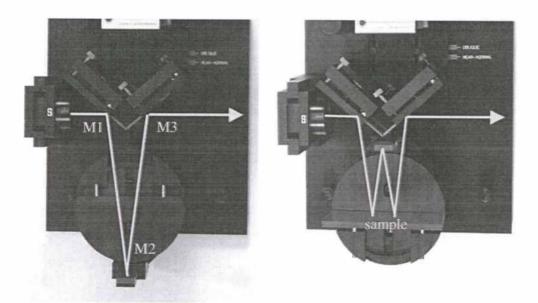


Figure 2.1 Top view of the VW set-up in the V-mode (left) and W-mode (right)

Optical Measurements and Testing Materials for optical applications

Thin Film Analysis

DOC. NO. REP-212053-01

ISSUE

DATE 27/03/2013

AUTHOR

M.M.A.L Dominicus - van den Acker

PROJ. NO. PAGE

: 212053 page 5 of 12

## Measurement sequence

The following measurement sequence of 12 scans is applied (P and S refers to the polarization state):

- 1. 0% (stray light) measurement
- 2. 100% measurement, V-mode
- 3. sample measurement 1, W-mode
- 4. sample measurement 2, W-mode
- 5. 100% measurement, V-mode
- 6. sample measurement 3, W-mode
- 7. sample measurement 4 W-mode
- 8. 100% measurement, V-mode
- 9. sample measurement 5, W-mode
- 10. sample measurement 6, W-mode
- 11. 100% measurement, V-mode
- 12. 0% (stray light) measurement

Between sample measurements 1 and 2, 3 and 4, and 5 and 6 the sample is removed, repositioned and realigned.

#### 2.4 Calculations

The measurement sequence results in the series M<sub>0,1</sub>, M<sub>V,1</sub>, M<sub>W,1</sub>, M<sub>W,2</sub>, M<sub>V,2</sub>, M<sub>W,3</sub>, M<sub>W,4</sub>, M<sub>V,3</sub>, M<sub>W,5</sub>, M<sub>W,6</sub>, M<sub>V,4</sub>, M<sub>0,2</sub>, from which 6 reflectance values corresponding to each of the W-mode measurements are determined, according to:

$$R_{i} = \sqrt{\frac{2M_{W,i} - M_{0,1} - M_{0,2}}{M_{V,i} + M_{V,i+1} - M_{0,1} - M_{0,2}}},$$
(1)

where j = 0.5 (i + 1) for i = 1, 3, 5 and j = 0.5 i for i = 2, 4, 6.

The reflectance of the sample is determined by taking the average of these six values.

Optical Measurements and Testing Materials for optical applications

Thin Film Analysis

DOC. NO. : REP-212053-01

ISSUE :

27/03/2013

DATE : AUTHOR :

M.M.A.L Dominicus - van den Acker

PROJ. NO.

212053

PAGE : page 6 of 12

# 3. Uncertainty analysis

## 3.1 Evaluation and Expression of Uncertainty

The procedures below are based on AD2.

The following measurement equation is valid for the reflection at near-normal incidence (8°) and given polarisation of an unknown sample:

$$R = \sqrt{f} \cdot \langle R \rangle + \Delta_{NL} + \Delta_{NL} + \Delta_{A} + \Delta_{P} + \Delta_{NU} \qquad , \tag{2}$$

in which

f is a factor that accounts for differences in alignment between V and W mode

<R> is the average of the measured reflectance values,

 $\Delta_{NL}$  is a contribution that accounts for detector non-linearity

 $\Delta_{\,\text{WL}}$  is a contribution that accounts for a systematic deviation in the wavelength

 $\Delta_A$  is a contribution that accounts for a systematic deviation in the angle of incidence

 $\Delta_P$  is a contribution that accounts for a systematic deviation in the polarisation

 $\Delta_{
m NU}$  is a contribution that accounts for a systematic deviation due to sample non-uniformity

# 3.2 Misalignment

The alignment factor f in Eq.(2) has a value of one with a standard uncertainty  $u_f < 0.001$  (conservative value based on experience). The uncertainty in the reflectance due to misalignment is proportional to  $u_f$  according to

$$u_M = \frac{1}{2} < R >^2 u_f$$
, (3)

# 3.3 Standard uncertainty in the reflectance

The average reflectance values are estimated from 6 independent observations  $R_i$  according to Eq.(1). The standard uncertainty associated with these observations are the estimated standard deviations (of the mean) according to:

$$u_{R} = 1.11 \cdot \sqrt{\frac{1}{5} \sum_{i=1,3,5} \frac{\left(R_{i} - \langle R+ \rangle\right)^{2}}{6}}$$
 (4)

Optical Measurements and Testing Materials for optical applications

Thin Film Analysis

DOC. NO. :

BEP-212053-01

ISSUE

27/03/2013

DATE AUTHOR

M.M.A.L Dominicus - van den Acker

PROJ. NO. PAGE 212053 page 7 of 12

In which the factor 1.11 is the Student-t factor for 5 degrees of freedom and a 68.27% confidence level (1 sigma).

## 3.4 Detector non-linearity

The detector non-linearity produces a systematic uncertainty component that in principle can be corrected (see AD3 and AD4). This requires a thorough investigation of the instrument in use.

Our research (see AD4) has shown that, when a measurement is made with a background correction (values between 0% and 100%), the non-linearity error of the Lambda 900 approximates the function

$$\Delta_{NL} = C(1 - M)M \tag{5}$$

where M is the measurement value (between 0 and 1) and C a constant that is wavelength dependent. According to this equation, the non-linearity error is zero at 0% and 100% and has its maximum at M = 0.5 (50%). The constant C in (6) can be determined using the Double Aperture Method as described in AD4.

If we don't make a non-linearity correction, we chose  $\Delta_{\rm NL}$  =0 in equation (3). The standard uncertainty associated with  $\Delta_{\rm NL}$  is then

$$u_{NL} = \frac{1}{4}C(1-R)R$$
 (6)

We can obtain a safe estimate for C by using the limits of the photometric accuracy of the Lambda 900 according to specifications and experience. Using conservative values, we find:

In the UV/Vis range (photometric accuracy = 0.2%)

→ C = 0.008

In the NIR range (photometric accuracy = 0.3%)

 $\rightarrow$  C = 0.012

The factor ¼ is a correction for the fact that we measure R<sup>2</sup> and for the coverage factor of 2 that is assumed to be associated with the specified photometric accuracy:

Given the reflectance range in which the VW accessory operates, the non-linearity errors according to these specifications and Eq. (6), follow the curves shown in Fig. 3.1 below.

Optical Measurements and Testing

Materials for optical applications

Thin Film Analysis

DOC. NO. : REP-212053-01

ISSUE : 1 DATE : 27/03/2013

AUTHOR : M.M.A.L Dominicus - van den Acker

PROJ. NO. : 212053

PAGE : page 8 of 12

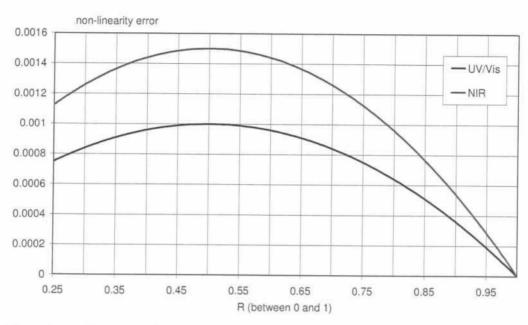


Figure 3.1 Worst-case detector nonlinearity (2 x standard uncertainty)

# 3.5 Wavelength uncertainty

The correction for a systematic deviation in the wavelength  $\Delta_{WL}$  is assumed to be zero with a standard uncertainty that can be estimated using wavelength standards.

Unless the measured spectrum is flat, the uncertainty in the wavelength will yield an uncertainty in the ordinate. Taking into account that we measure the square of the reflectance, the standard uncertainty due to this effect is given by:

$$\mathbf{u}_{\mathrm{WL}} = \frac{1}{2} \left| \frac{\partial \mathbf{R}}{\partial \lambda} \right| \mathbf{u}_{\lambda} \approx \frac{1}{2} \left| \frac{\Delta \mathbf{R}}{\Delta \lambda} \right| \mathbf{u}_{\lambda} \tag{7}$$

Typical values for the standard uncertainty in the wavelength scale of the Lambda 900 are:

In the UV/Vis range

 $\rightarrow$   $u_{\lambda} = 0.1 \text{ nm}$ 

In the NIR range

 $\rightarrow$   $u_{\lambda} = 0.15 \text{ nm}$ 

Optical Measurements and Testing Materials for optical applications

Thin Film Analysis

DOC. NO. : REP-212053-01

ISSUE :

DATE : 27/03/2013

AUTHOR : M.M.A.L Dominicus – van den Acker

PROJ. NO. : 212053

PAGE : page 9 of 12

## 3.6 Angular uncertainty

The standard uncertainty due to the uncertainty in the angle of incidence is assumed to be negligible!

## 3.7 Uncertainty in the polarization

The calibration has been performed with a Common Beam Depolarizer to scramble the polarization of the beam interacting with the sample. The standard uncertainty due to the residual polarization in the beam is assumed to be negligible!

## 3.8 Sample non-uniformity

The sample non-uniformity is expressed in a standard uncertainty  $u_{NU}$  and is determined from a series of mirrors from the same batch and is set to 0.0007.

## 3.9 Combined standard uncertainty

The combined standard uncertainty in the measured reflectance is obtained according to

$$u_{C} = \sqrt{(u_{R})^{2} + (u_{M})^{2} + (u_{NL})^{2} + (u_{NL})^{2} + (u_{NU})^{2}}$$
(9)

## 3.10 Expanded uncertainty

The expanded uncertainty U provides an interval R-U to R+U about the result R within which the value of R can be asserted with a high level of confidence.

The expanded uncertainty is determined by multiplying the combined standard uncertainty  $u_C$  of Eq.(9) with a coverage factor k (for which commonly a value k=2 is chosen).

Optical Measurements and Testing Materials for optical applications

Thin Film Analysis

DOC. NO. : REP-212053-01

ISSUE :

: 27/03/2013

DATE :

DR : M.M.A.L Dominicus – van den Acker

PROJ. NO. PAGE 212053 page 10 of 12

## 4 Conclusion

#### 4.1 Calibration results

The calibration results of the reflectance standard **OMT-212053-01** which has been calibrated in the wavelength range from 250 nm to 2,500 nm at an angle of incidence of  $8^{\circ}$  are shown in Figs. 4.1 and 4.2 below. A table of the Reflectance and Expanded Uncertainty (see 3.10) with a coverage factor k = 2 is given in the appendix.

## 4.2 Using the calibrated mirror

The mirror is a primary reflectance standard, mainly intended as a reference mirror in UV/VIS/NIR reflectance measurements. The mirror can be cleaned, by wiping its front surface with a soft tissue and de-mineralised water or isopropyl alcohol.

Reflectance sample: OMT-212053-01, angle of incidence 8°

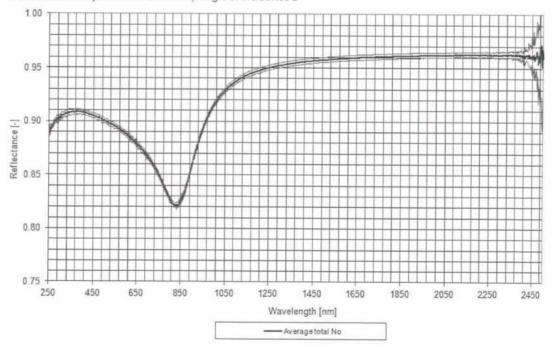


Figure 4.1 Near-normal (8 9 Reflectance of the mirror OMT-212053-01

Optical Measurements and Testing Materials for optical applications

Thin Film Analysis

DOC. NO. : REP-212053-01

ISSUE :

DATE : 27/03/2013

AUTHOR : M.M.A.L Dominicus - van den Acker

PROJ. NO. : 212053

PAGE : page 11 of 12

#### Expanded Uncertainty, coverage factor k = 2

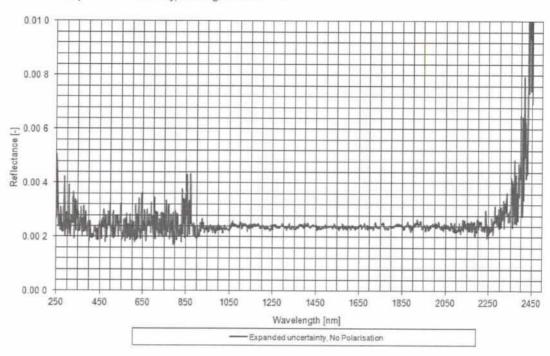


Figure 4.2 Standard uncertainty for mirror OMT-212053-01

Optical Measurements and Testing Materials for optical applications

Thin Film Analysis

DOC. NO.

REP-212053-01

ISSUE

: 1

27/03/2013

DATE AUTHOR

M.M.A.L Dominicus - van den Acker

PROJ. NO. PAGE 212053 page 12 of 12

## 5 Authorization

	Name	Signature
Calibration performed by	M.M.A.L. Dominicus – van den Acker	
Authorized by	S.J.M. Timmermans	STA





7: PICTURES

















