



































Selection & Specifcation Data

Product Name

Bronya Classic

Description

Bronya Classic is a composite ceramic & silicabased insulating coating that provides an insulating barrier, protects personnel and blocks corrosion all in one application. The coating is specifically designed to be a multiple purpose coating solving painting and insulating issues.

Features

- Excellent thermal insulation at low thickness
- Excellent personnel protection
- Prevents Corrosion Under Insulation (CUI)
- Provides anti-condensation protection
- Provides inspection ability w/o removal
- Fast cure times
- Low VOC Product
- · Highest volume solids insulation coating on
- the market
- · Easy application to irregular surfaces

Base

Water-based Acrylic Insulation Coating

Gloss

Flat

Priming

Self priming over non-ferrous materials (stainless steel & aluminum). Primer required

for carbon steel substrates.

Topcoats

to area

Please consult NPO Bronya Ltd.

Wet Weight

5.2-5.3 lbs/gallon (0.63 kg/liter)

Weight dry flm

0.035 lbs/ft2 at 20 mils dft $(0.170 \text{ kg/m}^2 \text{ at } 0.50 \text{ mm dft})$

Practical Volume 78-80%

Solids Content

Average Coat Thickness

20-22 mils WFT at 70°-130°F (0.5 mm WFT at 21°-54°C

Practical Dry Coat Coverage

50-55 ft²/gal @ 20 mils (1.3 m²/liter @ 0.5 mm)

VOC Content

0.06 lbs/gal (7.6 grams/liter)

Limitations

Applications should not exceed 375°F

(190°C).

Storage

Do not subject wet coating in pail form to freezing conditions. Coating should be kept in a warehouse between 60°F and 90°F

Substrates & Surface Protection

Surface Prep

Surface should be dry and free of foreign matter. Surface prep can be used to NACE 1-3 (SSPC

SP 5-6) when applicable.

Ferrous Surfaces

Should be primed prior to application of Bronya Classic. Since the coating is waterbased, it is important to have a boundary layer of protection to prevent flash rusting.

Non-ferrous **Surfaces**

The coating can be applied directly to nonferrous surfaces. Surface should be clean and free of any oil, dirt or other foreign matter.

Application Equipment

Listed below are the general equipment guidelines for the application of this product.

Airless Sprayer Pump Ratio: 33:1 or larger

> Volume: 1.5 gpm (5.7 lpm) or greater

Hose:

3/8" or larger with no more than 3' of 1/4" whip. 1/2" hose recommended for length above 50'.

Tip Size:

0.017" (for tight spots) 0.019-0.023" (Normal use)

Pressure: Minimum of 3000 PSI

Small Spray Application

Please consult NPO Bronya Ltd. for the Small Application Gun. This gun is excellent for small

applications and touch-ups.

Brush

Can use

Rolling

Not recommended for this coating

Application Conditions

Surface Temperatures Surface temperatures for applications should be greater than 60°F (15°C) or above. Lower surface temperatures will increase dry times.

Applications

Ambient & Cold (60°-139°F, 15°-59°C): For temperatures (surface or ambient - whichever is lower), an initial tack coat is recommended of 10 mils (0.25 mm or 250 microns). This tack coat will help eliminate sag on vertical wall applications. Tack coat should be dry to touch prior to next pass. Typical coat thickness should not exceed 20-22 mils (0.5-0.55mm) wet. Coating can be reapplied after each coat is thoroughly dry.

Hot (>140°F, >60°C):

Please consult NPO Bronya Ltd.

Application Thickness

Product can be applied in successive coats to increase insulation ability. There are no upper

limitations.

Dryfall within a 3 ft radius Drvfall



Coating Specifcations

Appearance compositionSuspension white#.4.2. TCSurface appearancematter film matter film white#.4.3. TCMass fraction of nonvolatile substances in the composition, not less thanat least#.4.4. TCRatio heat transfer, W/m2·°C1,4±0,7#.4.5. TCRatio thermal conductivity, W/m·°C0,001±0,0002#.4.6. TCResistance temperatures+200 °CGOST 51691-2008 in accordance with #.4.7. TCResistance to static action water at 20°C for24 hGOST 20574-2014The adhesion of the coatingat least 1GOST 28574-2014Linear elongation, %at least 1GOST 18299-72Resistance variable temperatureMore than 80GOST 9,401-91 method 12Ratio vapor permeability, Mg/m h PA: - Bronya Classic0,001GOST 25898-2012Combustibility groupF1GOST 30244Group smoke-forming abilityB1GOST 30402Group FlammabilityД2GOST 12.01.044Group toxicity combustion productsT2GOST 12.01.044Drying time for degree 35 hoursGOST 19007-73Coverage dried film186GOST 8784-75Film strength at impact30GOST 4765-73UV resistance change in percent after 48 hours of irradiation0,5 %GOST 21903-76 method 2Solar reflection83%ASTM E 903:01The normal ratio radiation corrected0,91EN 673:1997The ratio of OSL (SRI) for conditions with weak wind103.56ASTM E 1980:01			
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Cleanup & Safety

Cleanup Equipment may be cleaned with soap & water

Safety Half-face respirator recommended with ammonia cartridge or better. Eye protection recommended.

Ventilation Recommended for constricted areas.

Caution This material is not for human consumption
Clothing Safety clothing & gloves are recommended

Mixing & Thinning

Only a mud mixing paddle should be used. Use 1/2" drill motor to stir contents with paddle. Make sure drill is set to reverse to ensure that the paddle

will not mar the bucket's inner wall. Please consult NPO Bronya Ltd. for paddle, if needed.

Thinning Thinning is normally not needed. Please consult

NPO Bronya Ltd. for specifc instructions if thinning

is desired.

Pot life Coating is one part, so no catalyzation is

needed. Pail can be reused if properly sealed.

Container 20 liters

Package, Handling & Storage

Container Wet 12.47—12.7 kg per 20 liters (with pail/lid)

Net Contents 11.7 kg per 20 liters

Flash Point (Setaflash)

nt None

Storage Do not subject wet coating in pail form to

freezing conditions. Coating should be kept in

a warehouse between 60°F and 90°F.

Shelf Life 12 months shelf life from manufacture date.

Caution Do not let product freeze.

The data within is true to the best of our knowledge on the date of publication and is subject to change without prior notice. We guarantee our products to conform to Bronya quality control. We assume no responsibility for coverage, performance or injuries resulting from use. Liability, if any, is limited to replacement of products. All logos are property of their respective owners